# Windowless High-T<sub>c</sub> Superconducting Quantum Interference Device Microscope

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A high- $T_c$  superconducting quantum interference device (SQUID) microscope with a sample chamber isolated by a shutter gate was designed and constructed for imaging samples at both room temperature and 77 K. According to our scheme, the separation of the sample from the SQUID can be less than several micrometers, in principle. We have successfully imaged a trapped flux in a YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7- $\nu$ </sub> thin-film ring at 77 K.

KEYWORDS: High-T<sub>c</sub>, SQUID, superconductor, microscope, NDE

### 1. Introduction

There is much demand for imaging weak magnetic fields by a superconducting quantum interference device (SQUID) microscope not only for non-destructive evaluation (NDE) but also for studies in physics such as vortex dynamics. 1-6) Although a high-T<sub>c</sub> SQUID is typically one order of magnitude less sensitive than a  $4.2 \,\mathrm{K}$  low- $T_{\rm c}$  SQUID, there are many advantages of using high-T<sub>c</sub> SQUIDs such as easy thermal insulation, easy handling and low running cost.  $^{7,8)}$  High- $T_c$ SOUID microscopes reported to date are classified into two types; one is for cold samples (77 K) and the other is for room temperature-samples. Black and coworkers pioneered the use of high-T<sub>c</sub> SQUIDs operated at liquid N<sub>2</sub> temperature to evaluate cold samples. 9,10) Recently, a high-T<sub>c</sub> SQUID microscope for room-temperature samples has been developed and used for biological applications. 11,12) In the SQUID microscope for cold samples, the accumulation of ice on the sample is one of the major problems because the SQUID and the sample are immersed in liquid nitrogen. An obvious disadvantage of the system is that the time required for thermal cycling is long. In the SOUID for room-temperature samples, there is no icing problem, but the separation of the sample from the SQUID can not be less than several ten micrometers, because of the presence of a window isolating the sample from the cold SQUID in vacuum. We have developed a high- $T_c$  SQUID microscope with a sample chamber isolated by a shutter gate. After pumping both the cryostat and the sample chamber, the shutter is opened and the sample is positioned as close as possible to the SOUID. Thus the microscope becomes "windowless". According to our scheme, the temperature of the sample can be changed and the distance between the sample and the SQUID can be reduced to several micrometers, in principle. After finishing the evaluation, the shutter will be closed again. We present here the design of our windowless high- $T_c$  SQUID microscope and some results of 2D field images.

## 2. SQUID

We used a YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-y</sub> (YBCO) SQUID magnetometer for the system. This SQUID is a product of Sumitomo Electric Ind., Ltd. <sup>13)</sup> The junctions utilized in the SQUID are of the step-edge type. The washer size of the SQUID is about  $2.5\times2.5~\text{mm}^2$  and the effective area is  $0.11~\text{mm}^2$ . The inner hole is rectangular and its size is  $5\times200~\mu\text{m}^2$ .

### 3. Cryostat

The configuration of the microscope is shown in Figs. 1 and

2. Most parts of the cryostat are made of G-10 fiberglass and Delrin. They are nonmetallic except for a copper reservoir. liquid N<sub>2</sub> filling tubes and stainless steel bellows. The size of the cryostat is 250 mm in diameter and 280 mm in height. The cryostat contains a liquid N<sub>2</sub> copper reservoir, the volume of which is 0.8 liters. The reservoir is superinsulated by 30 layers of single-sided aluminum evaporated mylar sheet. The inside of the cryostat can be evacuated by a vacuum pump and sealed off by an o-ring valve. The SOUID chip is silver pasted on top of a sapphire rod thermally anchored with the liquid N<sub>2</sub> reservoir. This cryostat can keep liquid N<sub>2</sub> for 17.5 hours. The SQUID is 50 mm far from the metallic reservoir. A modulation coil and a heater are installed in the upper end of the sapphire rod. A copper wire step-up transformer is glued tightly to the top of the copper reservoir. Electrical contacts to the SQUID chip are made by applying conductive silver paint to the bonding pads and the side of the SQUID chip.

### 4. Sample Chamber

The size of a sample chamber is 100 mm diameter  $\times 60 \text{ mm}$  height. The details of the chamber are shown in Fig. 2. The

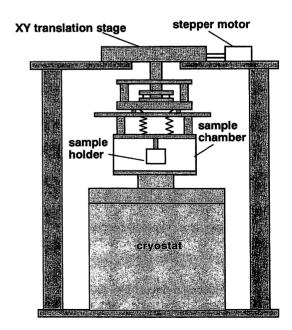


Fig. 1. Side view of microscope. The sample chamber is connected to the cryostat, which includes a high- $T_{\rm c}$  SQUID chip. The sample holder is suspended from the XY translation stage. The stage can be driven by stepper motors. The frame consists of  $\phi 50 \times 500\,{\rm mm}$  Derlin columns and 20 mm-thick  $420 \times 420\,{\rm mm}^2$  aluminum alloy plates.

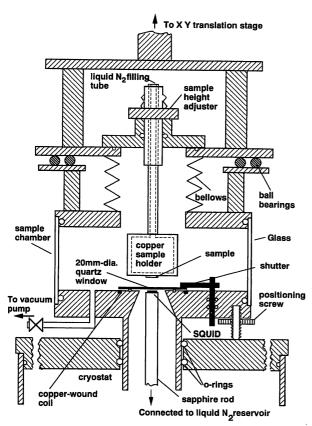


Fig. 2. Detailed side view of sample chamber. The sample chamber and the cryostat can be separately evacuated. The shutter gate is installed between them. Motion can be controlled from the outside. The copper sample holder can be cooled by filling it with liquid nitrogen.

chamber consists of top and bottom fiberglass discs with a hole at the center and a quartz cylindrical glass. These discs are sealed by o-rings. The bottom plate is coupled to the top plate of the cryostat through a fiberglass tube. The chamber with the cryostat looks like a "double-decker." The position of the sample chamber can be changed by turning three positioning screws set at the bottom of the sample chamber. A sample holder made of copper, which contains  $10 \,\mathrm{m}l$  of liquid N<sub>2</sub>, is centered on top of the chamber via stainless steel bellows. The vertical position of the holder can be adjusted by a height adjuster. The upper end of the bellows is connected to an aluminum alloy disc, which is placed on a flat plate via steel ball bearings. Thus, the disc with the sample holder can be moved smoothly in the X and Y directions with low friction. A 20 mm-diameter quartz vacuum window shutter, which can be opened and closed from outside the sample chamber, is installed on the bottom disc. When it is closed. one can independently evacuate the sample chamber from a vacuum pump-out flange. A 20 mm-diameter copper-wound coil, which can generate a known magnetic field to the sample, is equipped around the window hole.

### 5. XY Stage

The sample holder is connected to an XY translation stage placed on an upper 20 mm-thick aluminum alloy table supported by four 60 mm-diameter Delrin columns. The stage is made of aluminum alloy and driven by stepper motors, and is surrounded by a 1 mm-thick mu-metal cylindrical shield to suppress noise generated by the stepper motors. The minimum step size is  $1.4\,\mu\mathrm{m}$ . The wobbling of the X direction

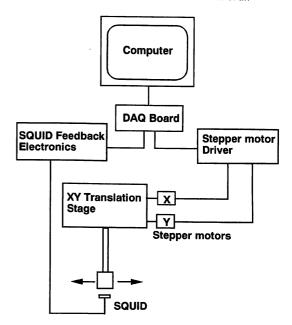


Fig. 3. Schematic layout of electronics and data acquisition system.

screw is somewhat large and about  $100 \,\mu\text{m}$ , though that of Y direction is less than  $10 \,\mu\text{m}$ . The maximum scan range is  $10 \times 10 \,\text{mm}^2$  and the maximum scan speed is  $1.2 \,\text{mm/s}$ .

### 6. SQUID Electronics and Controller

The SQUID is operated in a flux-locked loop with a flux modulation frequency of 100 kHz.  $R_f/M_f$  is 1.7 V/ $\phi_0$ , where  $R_f$  is the feedback resistance of the system and  $M_f$  is the mutual inductance between the SQUID and the modulation coil. The magnetic flux noise  $S\phi^{1/2}(f)$  is  $80 \mu\phi_0/\mathrm{Hz}^{1/2}$  at 1 Hz and  $40 \mu \phi_0/\text{Hz}^{1/2}$  in the white noise region. The schematic layout of the electronics and the data acquisition system is shown in Fig. 3. The output voltage Vout of the SQUID electronics is low-pass filtered at a frequency of 10 Hz. The signal voltage is coupled to an A/D interface board (NI-1200) and stored in a Macintosh 7200/90 computer. The computer also supplies pulses to the stepper motors that drive the translation stage. The program controlling the system is homemade and based on LabVIEW 4.0 (National Instruments). The signal data are converted into false color contour image by the imaging software "Spyglass".

### 7. Experiments and Discussion

We performed all of the measurements in a magnetically shielded room with a shielding factor of  $-50 \, dB$  for  $0.1 \, Hz$ . A YBCO superconducting thin-film ring with outer dimensions of about  $1.3 \times 1.4 \,\mathrm{mm}^2$  and inner dimensions of about  $0.7 \times 0.8 \,\mathrm{mm^2}$  was prepared for imaging. It was put on the copper holder by applying a silver paste, which made good thermal contact. After pumping out the cryostat, SQUID was cooled down by filling liquid N2 to the reservoir. Then the sample chamber was separately evacuated so that the pressure of the chamber became the same as that of the SQUID cryostat. Opening the shutter, the positioning screws were mated so that the SQUID and the sample became parallel and as close as possible to each other. The separation of the sample from the SQUID was about  $100 \,\mu\text{m}$ . Firstly, the sample was scanned at room temperature in the range of  $4.5 \times 4.5 \, \text{mm}^2$ . The scan rates along the X and Y axes were 1.11 mm/s and

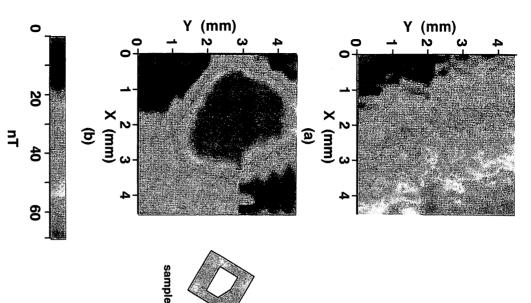


Fig. 4. g. 4. (a) 2D magnetic field image of YBCO thin-film ring at room temperature. Field distribution is caused by remanent field from metallic components comprising the microscope. (b) Field image of YBCO ring at 77 K. The magnetic field generated by the trapped flux is about 60 nT, which corresponds to  $14\phi_0$ .

sponds to  $14\phi_0$ , where  $\phi_0$  is a flux quantum. generated by the trapped flux is about 60 nT, which corre though no field was applied while cooling. The magnetic field The shape of the sample is shown on the right in the while cooling. The produced 2D image is shown in Fig. 4(b) scanned over. 60 nT. The YBCO thin-film ring was cooled to 77 K and then tion from the minimum to the maximum in the region is about steel ball bearings or stainless steel bellows. The field variathe metallic components comprising the microscope, such as inhomogeneity may be caused by the remanent field from ity from lower left corner to upper right corner exists. age of the sample at room temperature. A field inhomogene- $40 \times 20$  points. 0.225 mm/step, respectively. The trapped flux inside the ring could be clearly seen X axis scan. No magnetic field was applied to the sample Figure 4(a) shows a 2D magnetic field im-This implies that the number of data is The sampling rate was 10/s This trapped same

> icing were not observed temperature by inserting a wire heater into the sample holder the measurement, the sample holder was warmed up to room area looks larger than that of the real sample. To solve this the distance can be less than several micrometers in principle. It took only 5-6 minutes to warm it up. problem, the adjusting mechanism should be improved. After Therefore, to obtain good space resolution. We could not reduce the disstricted by the sensing area of the SQUID, it should be small the sample from the SQUID. Since the space resolution is reand its size is larger than the real sample are explained by field. The jagged line along the Y axis is due to the backlash because of the difficulty in closing them in parallel, though tance between the SQUID and the sample to less than 100  $\mu$ m the size of the SQUID  $(2.5 \times 2.5 \text{ mm}^2)$  and the separation of from the X direction. image is caused by the inhomogeneity of the environmental the field image in the hole is broadened and the The reasons why the image is rounded Problems such as

# Conclusion

the separation of the sample from the SQUID can be several ature and 77 K. A trapped flux in a YBCO thin-film ring could without icing. Samples were measured at both room temperis that the required time for thermal cycling can be reduced micrometers, in principle. lated by a shutter was constructed. According to our scheme, A high  $T_c$  SQUID microscope with a sample chamber iso-The other advantage of the system

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